



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Handwritten signature

D5013-7

Job Sheet 199913



Part No: D5013-7

Job Qty: 2 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Due Date: 9/6/19

Created By: Linda Lacelle

Type: SOLD *ADG*

Description:

Note: DWG D5013 REV.C IPP REV:A 14.05.20 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	9/6/19	9/6/19	0.00	0.00	Purchasing - 1		
<i>2019-09-05 PDH8044424 dkl</i>					<i>x2</i>		Purchasing - 2		<i>AT 14/09/20</i>
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	9/6/19	9/6/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		<i>AT 19/09/20</i>



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S215686



Part: D5013-7

Job No: 199913

Serial No/Batch: S215686

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	2 pcs	9/6/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS
				QC 6 - 40	61
				QC 6 - 81	9-89
130 Packaging 3-1 - Stock - B4B	2 pcs ✓	9/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	GA203
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs ✓	9/6/19	0.00 0.00	QC 21 - SA - 21 ✓	GA203
				QC 21 - SA - 70	
				QC 21 - SA - 53	DAS

9-20-2019
Oscar

Part Op 100 - ISSUE P/O: _____ SUPPLIER: MC MASTER CARR SUPPLIER P/N: 6338417 C O
 Descriptions: REQUIRED
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
6338K417	Bushing	2 pcs (1 ea)	100-Purchasing	
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6338K417	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/4/19 12:45 PM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044424



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044424

PO Date: 9/5/19

Due Date: 9/9/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-09-03

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		5909K13	1/pk	Thrust BRG Cage Assembly	Firmed	-	9/9/19	1 Ea	0 Ea	1 Ea	\$4.40/Ea	\$4.40
2		5909K85	1/pk	Thrust BRG Washer	Firmed	-	9/9/19	2 Ea	0 Ea	2 Ea	\$9.65/Ea	\$19.30
3		90024A232	1/pk	18-8 Stainless Steel Threaded Rod, M10 X 1.5 mm Thread Size, 500 mm Long	Firmed	-	9/9/19	1 Ea	0 Ea	1 Ea	\$11.92/Ea	\$11.92
4		93839A830	20/pk	Thin Nut	Firmed	-	9/9/19	20 Ea	0 Ea	20 Ea	\$0.6605/Ea	\$13.21
5	199876	59915K274		Rod End Bearing D4777-1 : AS PER DWG D4777 REV. A	Firmed	-	9/9/19	20 pcs	0 pcs	20 pcs	\$23.17/pcs	\$463.40
6	199913	6338K417	1/pk	Bushing receive pcs	Firmed	-	9/9/19	2 pcs	0 pcs	2 pcs	\$1.22/pcs	\$2.44
Grand Total:												\$514.67

SEP 20 2019

SEP 20 2019

30 Aurora Industrial Pkwy
 Aurora OH 44202-8087
 30-995-5500
 e.sales@mcmaster.com

Dart Aerospace Ltd
 1270 Aberdeen St
 Hawkesbury ON K6A 1K7
 Canada
 Attention: N/A

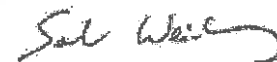
Purchase Order
POHB044424
 Order Placed By
Kimberley Guerin
 McMaster-Carr Number
1754848-01

Page 1 of 1
 09/05/2019

Line	Product	Ordered	Shipped
5909K13	Needle-Roller Thrust Bearing for 15 mm Shaft Diameter, 28 mm OD	1 Each	1
5909K85	2.75 mm Thick Washer for 15 mm Shaft Diameter Needle-Roller Thrust Bearing	2 Each	2
90024A232	18-8 Stainless Steel Threaded Rod, M10 x 1.5 mm Thread Size, 500 mm Long, Packs of 1	1 Pack	1
93839A830	Zinc Yellow-Chromate Plated Steel Thin Hex Nut, Grade 8, High-Strength, 9/16"-18 Thread Size, Packs of 20	1 Pack	1
59915K274	Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	20 Each	20
6338K417	Oil-Embedded Flanged Sleeve Bearing for 1/2" Shaft Diameter and 5/8" Housing ID, 3/8" Long	2 Each	2

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.



Sarah Weinberg
 Compliance Manager